

# Synthesis and crystallization of TiO<sub>2</sub> nanoparticles for application in solar panels

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## Introduction

The challenge of the **Flow4Nano** project is to improve the light absorption of solar cells by producing a polymer laminate with a high refractive index using TiO<sub>2</sub> nanoparticles and therefore creating a film which results in the least amount of light scattering.

## Goal

Synthesize and crystallize TiO<sub>2</sub> nanoparticles with particle size below 50nm to decrease the light scattering.

## Synthesis of amorphous TiO<sub>2</sub> nanoparticles

### Method

To synthesize the amorphous nanoparticles a 2L reactor (Figure 1) is used. After the synthesis the dispersion needs to go through purification steps:

- Centrifugation
- Dialysis

# Crystallization in the micro flow reactor

#### Method

The titanium dioxide is crystallized in a micro flow reactor because it has several advantages of the flow process over the batch process such as easier to scale up, more productive, better control over the parameters, etc.

Different parameters such as temperature, pH, pressure and residence time can influence the particle size, polydispersity and



#### Results

To produce the nanoparticles the mixing speed, reactant addition and pH were modified to achieve the best parameters in order to optimize the yield, particle size and polydispersity of the dispersion. For the purification step different process such as filtration, centrifugation and dialysis were tested to check which would be efficient and at the same time practical.

Figure 1

DLS measure before purification process



#### DLS measure after purification process

crystallinity of the nanoparticles.

## **Results**

Crystalline particles below 100 nm can be produced even without any purification using different settings.

XRD spectra of crystalline TiO<sub>2</sub> nanopaticles



SEM image of crystalline TiO<sub>2</sub> nanoparticles



DLS measure after crystallization at 200°C, 10 min residence time



#### Size distribution by intensity



The synthesis yield is around 87% and it can be consistently achieved even after several modification to optimize the process.

Crystalline TiO<sub>2</sub> nanoparticles with less than 100 nm can be produced using the synthesis and crystallization process presented in this project. **Future work** 

- Up scale the synthesis from 2L to 10L
- Optimize the parameters in order to improve the polydispersity

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